

LifeStyle



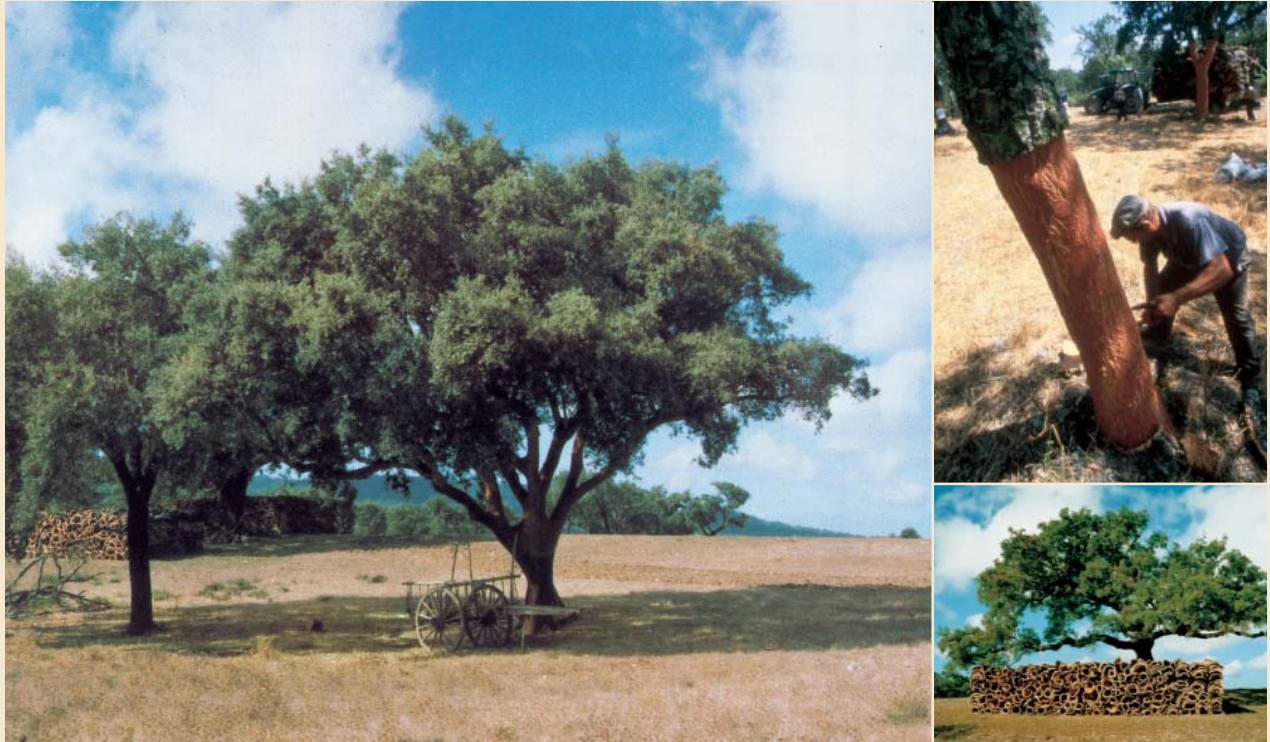
ipocork[®]
CORK FLOORING

Designed for Natural Living

WHAT PROPERTIES DO YOU EXPECT YOUR FLOORING TO HAVE?

Would you like a warm, quiet floor on which you can walk comfortably and which compliments your current decor? Should this flooring also be easy to clean and always look as good as new? Ipcork cork flooring will fulfill your requirements perfectly.

In addition to traditional patterns, why not experience the newly designed collection of colored cork floors - with an inspiring selection of contemporary colors, from which you can select exactly the right floor for your home. Ipcork cork flooring is the ultimate comfort for the home.



IPOCORK CORK FLOORING OFFERS YOU THE NATURAL BENEFITS OF CORK

Cork is harvested from the renewable bark of the cork oak tree and is a completely natural product. The trees are not damaged or felled during the harvest - this 100% ecological product meets the requirements to protect and conserve the environment.

In cork oak plantations, the first cork bark will not be harvested from a tree until it is 25 years old. Today, cork oaks are stripped of their bark by hand in the same way they traditionally have been for several hundred years. The trees are not damaged in the harvest and the bark grows back completely time and again, taking on a smoother texture after each harvest.

A cork oak can live for up to 200 years. Harvesting only occurs once every nine years. Over the course of their long lives, cork oaks can be harvested up to 20 times - it is one of nature's truly inexhaustible resources.

The ecological value of this raw material is evident - but what special properties does cork offer? Cork's structure is very similar to that of a honeycomb: each cubic centimeter contains around 40 million cells. These cells, and the spaces between them, are filled with a gaseous mixture similar to air. That is what makes cork so remarkable. The unique structure and composition of cork creates the three most important characteristics in its application as flooring. Cork floors offer pleasantly warm surfaces to walk on, are extremely elastic and absorb sound.

WHAT MAKES IPOCORK CORK FLOORING UNIQUE?

The Ipcork brand stands for naturally attractive cork flooring of the highest quality which provides innovative and unique solutions. No other natural material can surpass the outstanding properties of cork - and in combination with the most modern processing techniques, AMORIM takes this valuable raw material and produces natural flooring with a whole host of advantages.

Fast & Easy Installation

It has never been so easy to install Ipcork floors. The improved CORKLOC system for glueless floating installation means you save time and reduce installation costs.

Durable

Ipcork's cork flooring withstands years of wear and still looks as good as the day it was first laid. This is a result of the unique structure of cork and the extremely resilient surface finish.

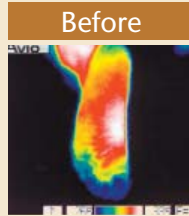
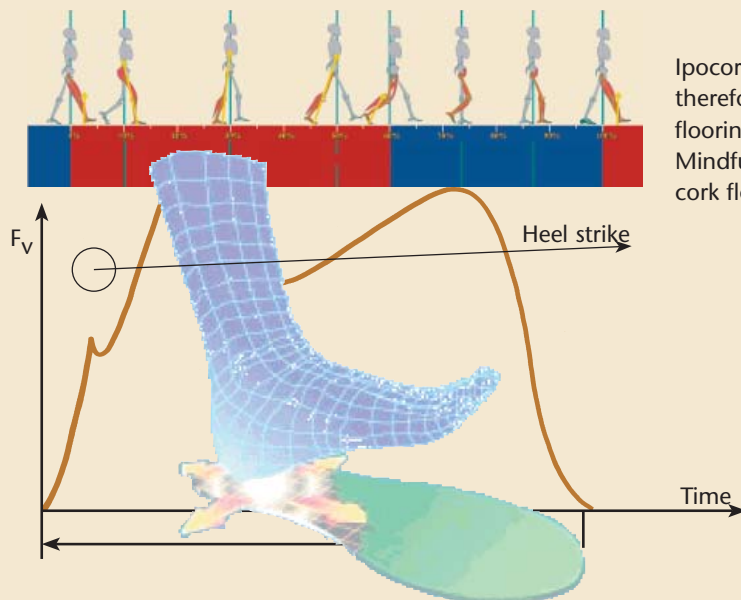
Quiet

The unique structure of cork makes all Ipcork floors particularly quiet. Cork reduces sound transmission between and within rooms, creating a quieter and more peaceful environment in your home.

Comfortable

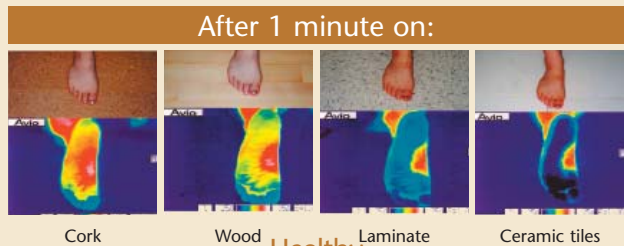
Walking on an Ipcork cork floor cannot be paralleled in terms of comfort. Cork's elasticity protects against and relieves strain on your feet, legs, joints and back.

Normal steps



Warm

Cork's natural thermal insulation properties make Ipcork floors pleasantly warm. They provide a warm and cozy floor temperature even for bare feet, and make for a comfortable floor all year round.



Healthy

The surface finish on Ipcork floors prevents trapped dirt, dust, germs and mold, actively contributing to a healthy and hygienic environment.

Easy Maintenance

The hygiene features on Ipcork flooring make it easier for you to clean and maintain. A vacuum cleaner and a mop are all that is required to keep your floors looking as good as new. All Ipcork flooring are designed in such a way that they almost look after themselves.

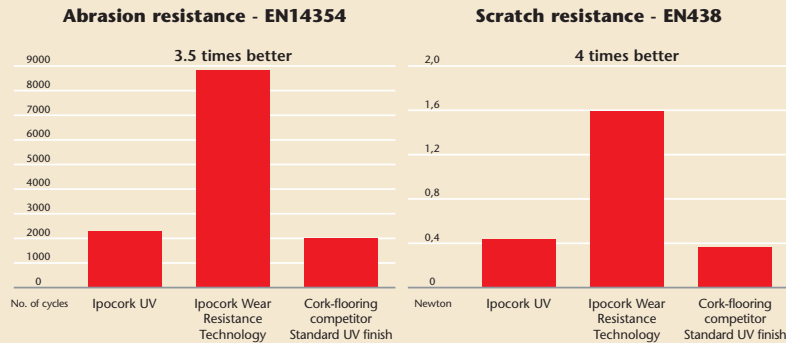
Environmentally Friendly

Ipcork floors are made with natural materials and are therefore an environmentally friendly alternative to other flooring options. Mindful of the increasing need to protect the environment, cork floors are a sensible and ecological choice.

Ipocork Wear Resistance Technology

The latest generation of ready-to-lay cork flooring

The strongest cork floors ever are now finally available. The unique, abrasion resistant surface is considered the most revolutionary new development in the flooring market. This significantly reduces the appearance of scratches, scuff marks, scoring and rough spots on valuable cork floors.



Efficiency and quality must not always be conditioned by aspects such as appearance and comfort. **Wear Resistance Technology** has properties that are lacking in directly compatible products on the market: **Wear Resistance Technology** also meets all the visual and sensory requirements of a modern, natural and easy-care floor. Even with its hard and resistant features **Wear Resistance Technology** gives the floor soft and natural qualities and not the usual slippery and cold characteristics of regular varnishes.

Wear Resistance Technology is based on a ceramic solution and does not contain any harmful substances. Microscopic analysis reveals the microstructure of tiny ceramic micro beads that protect the floor against abrasion and scratches for a long period of time.

Dimensions: 905 x 295 x 10,5 mm

Top Finish

Ceramic layer

Varnish

Ceramic layer

Varnish

Primer

CORKPROTECT –
All-round edge sealant for
effective moisture resistance



Level of use:
Residential / Class (23)



Suitable for
wheel chairs

Suitable for
radiant heated
areas

Floating floor



Reference: Riga

Wear Resistance Technology coating –
unique ready-to-use coating

Decorative cork veneer –
naturally beautiful

flexible, insulating cork layer –
for optimum comfort in walking and standing

HDF base board with CORKLOC®
installation system – for quick and
glueless installation

Integrated cork noise insulation –
absorbs ambient noise and footsteps.





Lisbon

BJ21



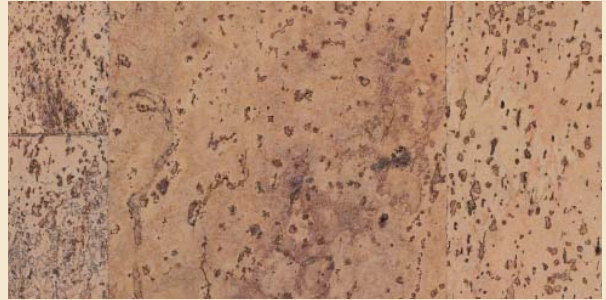
Riga

BJ24



Amsterdam

BJ49



Lisbon Creme

BL12



Lisbon Coffee

BL75



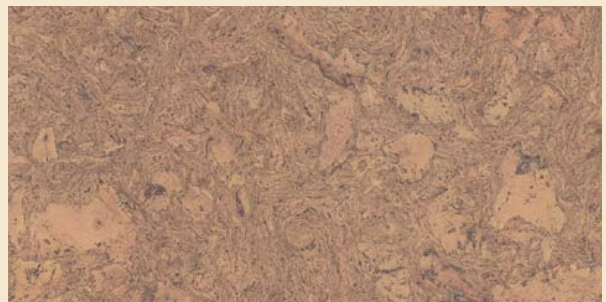
Amsterdam Dark Brown

BL82



Amsterdam Vanilla

BL17



Amsterdam Coffee

BL78



Rome

BJ01

Cork is a natural product.
Natural variations in color and structure are an attractive feature.

CONSTRUCTION WARRANTY

Provided the product was purchased as new and through one of the authorized sales outlets, we warrant that the different ranges of our flooring will not distort or shrink in the periods specified in the table (especially with regard to milled bars, corners and edges).

SURFACE WARRANTY

We warrant that the different ranges of our flooring will not show any signs of wear in the periods specified in the table.

Ivocork Warranty		IPOCORK Wear Resistance Technology (10,5 mm thick)	
Construction	Residential Class 23, EN685 		
Surface	Residential Class 23, EN685 		

Further details can be found in our written warranty. To protect and preserve your Ivocork floor, please follow the Ivocork instructions for installation and maintenance.

CLEANING AND MAINTENANCE

Preventative care

To enjoy the lasting natural beauty of your new cork floor, please remember the following tips:

- Carry furniture and other heavy objects into the room carefully and do not drag them across the floor.
- Use felt pads on chair and furniture legs.
- Place doormats at all entrances to catch tracked-in dirt, grit and moisture.
- Never use latex or rubber backed mats as they can permanently stain the floor.
- Cork is a natural material and may tend to fade when exposed to sunlight. This is a natural process and can only be slowed down by providing suitable shade e.g. blinds etc. Light colored surfaces tend to fade less.

The following general advice applies for all cork floors: **Never use cleaning products with abrasive ingredients or solvents, e.g. acetone, as these can cause irreversible damage to the flooring. Make sure that the floor is not exposed to excessive moisture.**

Cleaning and maintaining cork floors with treated or resilient surfaces

Floors can be cleaned daily with a vacuum cleaner or a soft-bristled brush. In addition, the floor should be regularly - approx. once a week - wiped with a moist cloth. Add a recommended mild detergent to the water (e.g. "Ivocork Clean"). For optimal cleaning and maintenance, refer to our separate recommendation "Maintenance Guide".

LAYING IPOCORK CORK FLOORING WITH THE CORKLOC SYSTEM



①

Starting from the right, the boards are latched down without using glue.



②


Press down the next boards to the previous board using a "brick bond", lay it on the floor and...



③

... lift the new board and the board laid previously in the same row on the leading edge, press into the previous row of boards and lower to the floor. Finished!

TECHNICAL DATA

Laying method			Floating Ipcork Wear Resistance Technology
Finishing			
Test Class	Standard EN 685	Unit Class	 23
Residential			
General Properties			
Dimensions	EN 427/EN 428	mm inches	905 x 295 x 10,5 35-5/8x11-10/16x7/16
Apparent density	EN 672	kg/m ²	760
Mass per unit area	EN 430	g/m ²	8000
Safety Properties			
Fire reaction	EN13501-1	Class	Cfl s1
Critical radiant flux	ASTM E 648	Watts/Cm ²	.23
Specific optical density	ASTM E 662-97	Density	Flaming: 199/Non flaming: 177
Static coefficient friction	ASTM C1028-89	Coef.	Dry: .65; Wet: .69
Additional Properties			
Impact sound reduction	ISO 140-8	dB	16
Step sound	NF S 31-074	dB	78
STC sound transmission class	ASTM E413-87	dB	54
IIC Impact insulation class	ASTM E989-89	dB	58
Scratch resistance	EN 438	N	1.60
Wear resistance	NEMA LD-3	Cycles grams/100 cycles	3107 0.0053
Impact resistance	EN 438	N mm (high falling)	Small ball: 14 Big ball: 1300

Technical data subject to change



Reference: Amsterdam Vanilla



Reference: Lisbon

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